

TERMÉKKATALÓGUS
PRODUCT CATALOGUE

, 25



The background of the entire page is a high-contrast, close-up photograph of industrial machinery. It shows various metal components, including what appears to be a tool holder or a part of a lathe. The lighting is dramatic, with strong highlights and deep shadows, emphasizing the metallic textures and geometric shapes. A green rectangular box is superimposed on the lower half of the image, containing white text.

HÁTTÉR

A precíziós alkatrészgyártásban eltöltött évtizedek során cégünk széleskörű tapasztalatot szerzett statikus és forgó szerszámtartók tervezésében és gyártásában. Ezt a tapasztalatot és szakértelmet felhasználva, valamint a piaci igényeket szem előtt tartva fejlesztjük és bővítjük termékpalettánkat, hogy kielégíthessük jelenlegi és jövőbeli ügyfeink igényeit. Alapfilozófiánk és sikerünk egyik záloga az egymás és ügyfeink kölcsönös tisztelete, valamint a kiemelkedő minőség. A kiváló minőség és a folyamatos fejlesztés iránti elkötelezettségünk az első pillanattól kezdve meghatározó alapérték a MAXITOO szerszámtartók gyártásában.

BACKGROUND

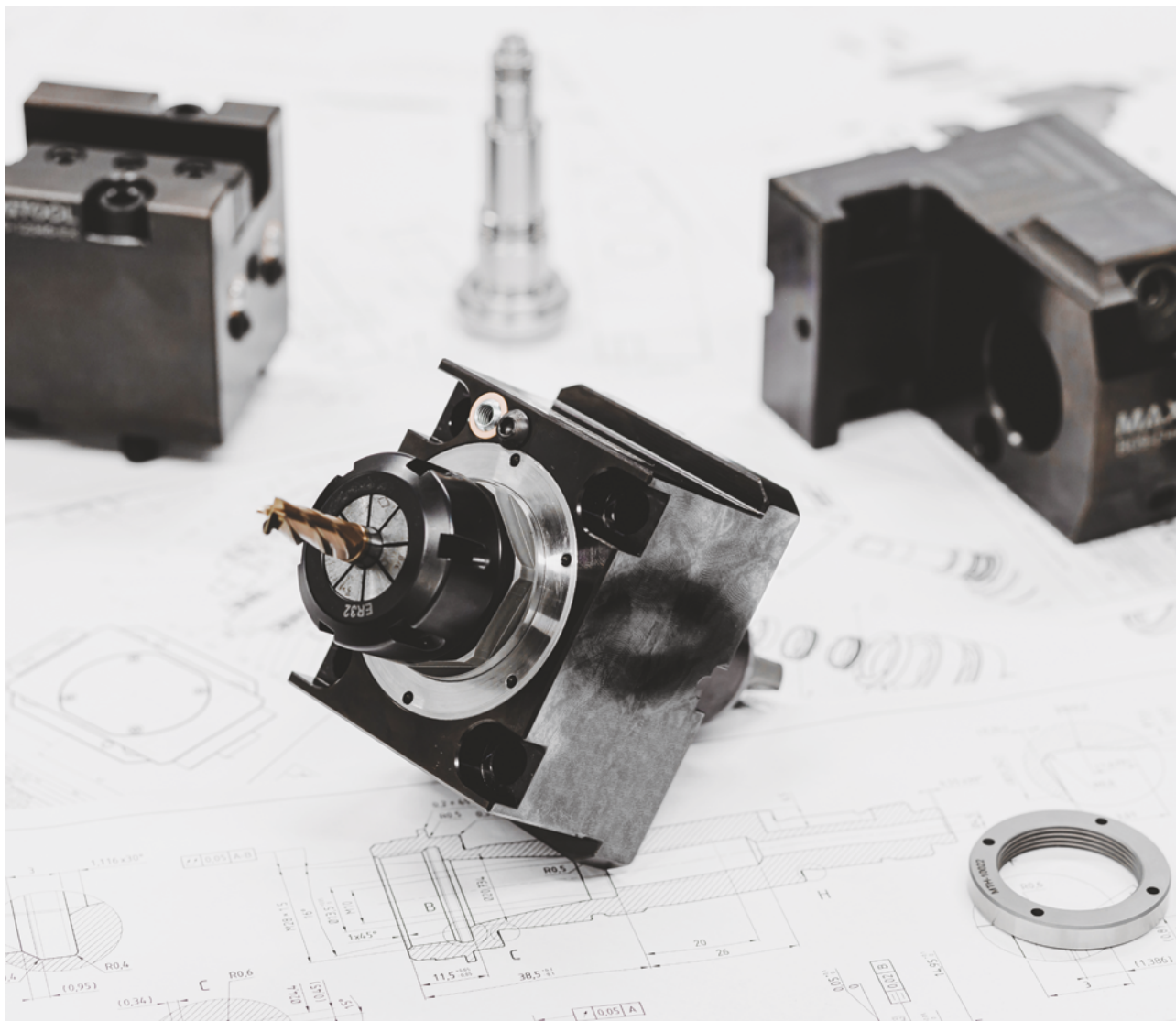
We have started precision tool manufacturing decades ago, during which we gained wide-spread experience in the planning and manufacturing of static and rotating tool-holders. Using this experience and competence and taking into consideration the actual market demands, we improve and expand our parts list in order to satisfy our present and future customers' needs. Our philosophy is the high quality, the continuous aim for improvement and the mutual respect with our colleagues and partners.

CITIZEN MIYANO

Cégünk több mint 35 db Citizen Miyano esztergagéppel rendelkezik, ezzel Közép-Európa egyik kiemelkedő felhasználója a karuizawai gépcsaládnak. Ez lehetővé teszi számunkra, hogy ezekhez a gépekhez készített tartóinkat valós termelési környezetben tudjuk tesztelni és közvetlen visszajelzéseket kapjunk az új konstrukciók minőségét illetően.

CITIZEN MIYANO

Our company possesses 35 Citizen Miyano turning machines. With this number our company is a prominent user of the Karuizawai machine family in Central Europe. This enables us to test our produced tool holders in real production environment and get direct feedback on the quality of the new constructions.





SZERVIZ

Nagyon fontosnak tartjuk termékeink életútjának visszakövethetőségét, ezért minden forgótartókat egyedi azonosítóval látunk el. Ennek köszönhetően tudjuk vállalni a tartók garanciális és garanciális időszakon túli szervizelését egyaránt. A szervizelésből felhalmozott tapasztalatok és információk hozzásegítenek minket ahhoz, hogy folyamatosan fejlesszük termékeinket.

SERVICE

The traceability of the life-path of our produced parts is very important for us. Therefore we mark all our tools with a unique identifier. This helps us in warranty services and out of warranty services. The experiences and informations gained from services helps us also to improve our products continuously.



JÖVŐKÉP

Célunk, hogy a minőséget képviseljük esztergaszerszámtartók hazai és nemzetközi értékesítésében. Ennek érdekében további célok, fejlesztések lebegnek a szemünkben, amelyeket a következő években munkatársainkkal közösen szeretnénk megvalósítani és tovább írni a MAXITool történetét.

VISION

Our aim is to represent quality in the selling of our tool holders in Hungary and in international field. Therefore we always have new goals and improvements in mind, which we would like to achieve with our colleagues in the following years and write the history of MAXITool further.



01

BMT38

Revolver kód
Revolver code
29674

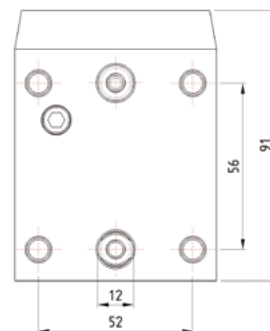
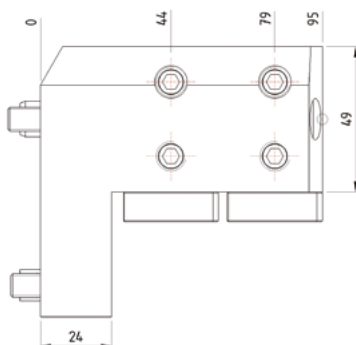
KOMPATIBILIS
COMPATIBLE WITH

MIYANO

- ANX 42 SYY
- BNA 34, 42 S/C/DHY/MSY/GTY



B03-D25x2H44H79-29674-IK



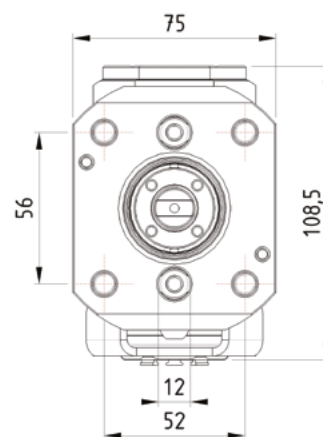
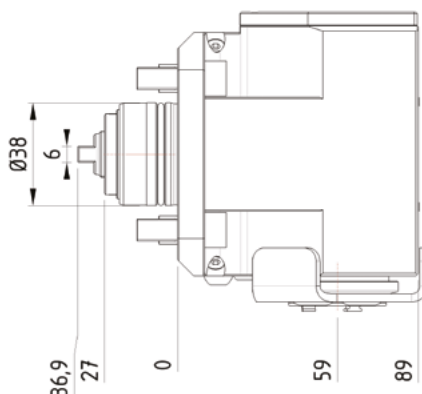
Machine connection:
Toolholder type:
Toolholder form:

BMT38
Static tool
Boring bar holder 90° multi

Coolant supply:
Functional height:
Tool clamping:

Internal cooling
44/79 mm
D25 mm

B05-ERAX20H59-29674-EK



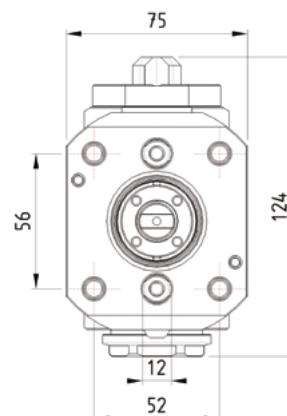
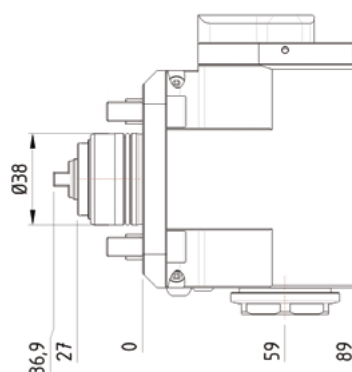
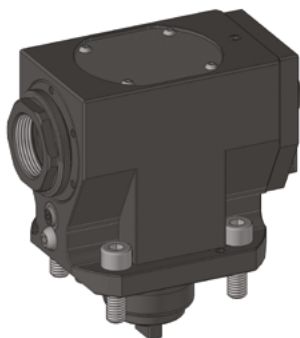
Machine connection:
Toolholder type:
Toolholder form:
Coolant supply:
Functional height:

BMT38
Driven tool
Radial 90°
External cooling
59 mm

Tool clamping:
Torque:
Speed:
Pressure:
Gear ratio:

ER20 collet
20 Nm
6000 1/min
50 bar
1:1

B05-ERAX20H59-29674-IK



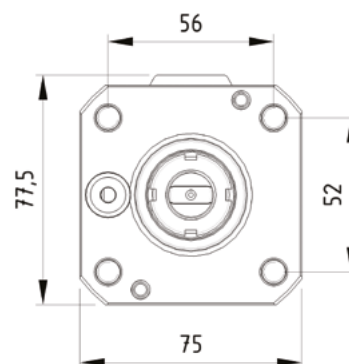
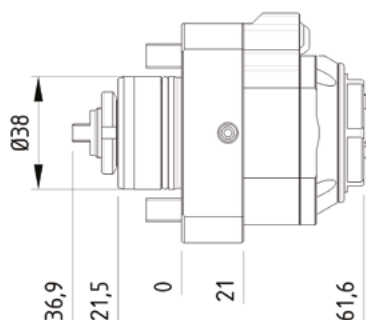
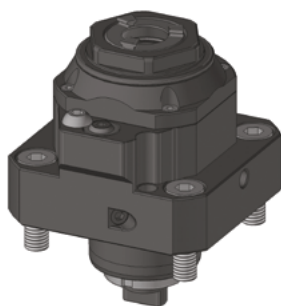
Machine connection:
Toolholder type:
Toolholder form:
Coolant supply:
Functional length:

BMT38
Driven tool
Radial 90°
External/Internal cooling
59 mm

Tool clamping:
Torque:
Speed:
Pressure:
Gear ratio:

ER20 collet
20 Nm
6000 1/min
50 bar
1:1

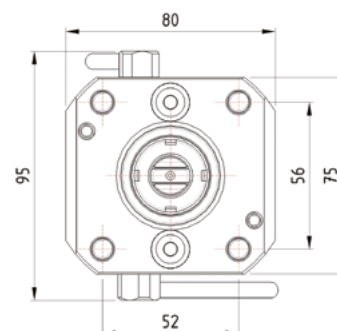
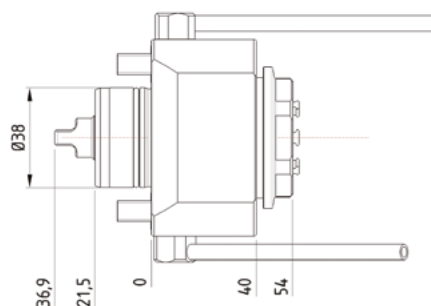
B06-ERAX20H62-29674-IK



Machine connection: BMT38
 Toolholder type: Driven tool
 Toolholder form: Axial 0°
 Coolant supply: External/Internal cooling
 Functional length: 61,6 mm

Tool clamping: ER20 collet
 Torque: 20 Nm
 Speed: 6000 1/min
 Pressure: 50 bar
 Gear ratio: 1:1

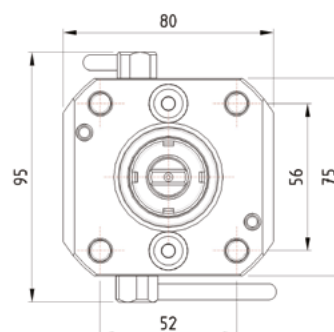
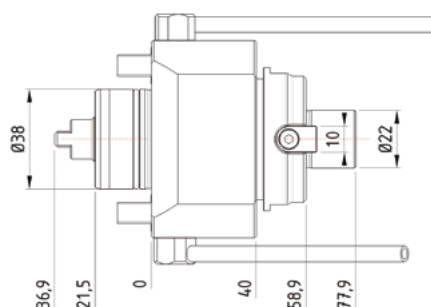
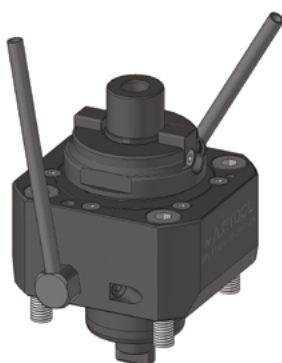
B06-ERAX25H54-29674-EK



Machine connection: BMT38
 Toolholder type: Driven tool
 Toolholder form: Axial 0°
 Coolant supply: External cooling
 Functional length: 54 mm

Tool clamping: ER25 collet
 Torque: 20 Nm
 Speed: 6000 1/min
 Pressure: 50 bar
 Gear ratio: 1:1

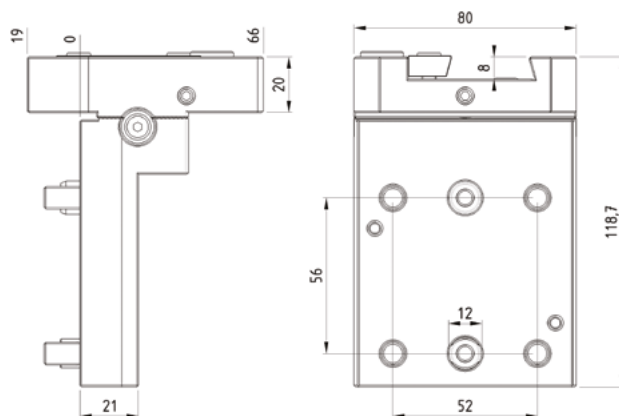
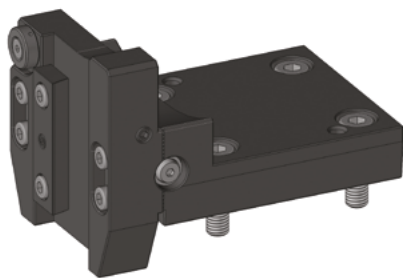
B06-FTM22H59-29674-EK



Machine connection: BMT38
 Toolholder type: Driven tool
 Toolholder form: Axial 0°
 Coolant supply: External cooling
 Functional length: 58,9 mm

Tool clamping: Ø22
 Torque: 20 Nm
 Speed: 6000 1/min
 Pressure: 50 bar
 Gear ratio: 1:1

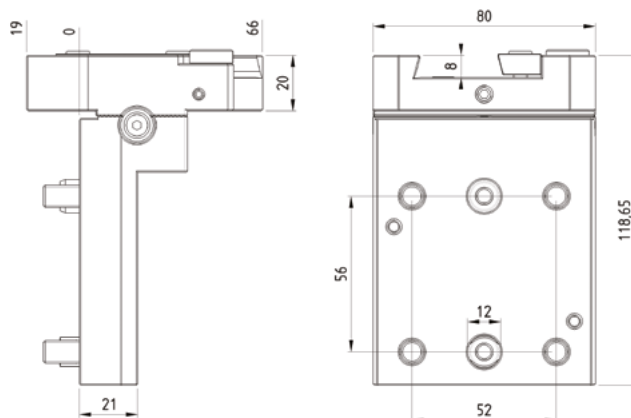
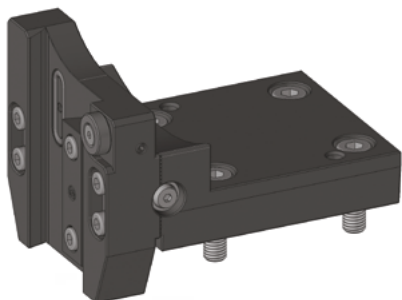
B13-L32H66-29674-IK



Machine connection: BMT38
Toolholder type: Static tool
Toolholder form: Blade holder

Coolant supply: External/Internal cooling
Functional length: 66 mm
Tool clamping: 32

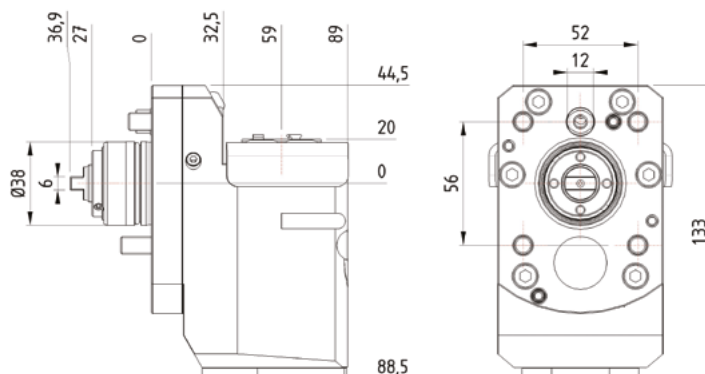
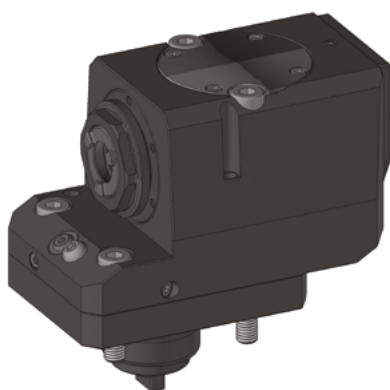
B13-R32H66-29674-IK



Machine connection: BMT38
Toolholder type: Static tool
Toolholder form: Blade holder

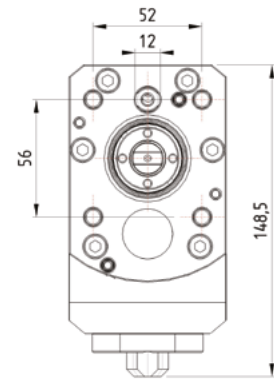
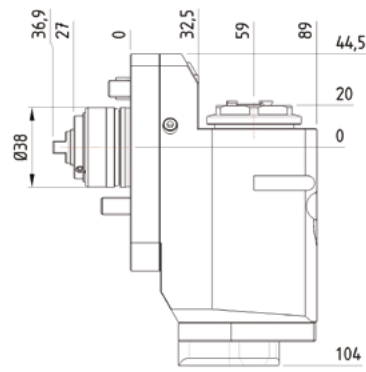
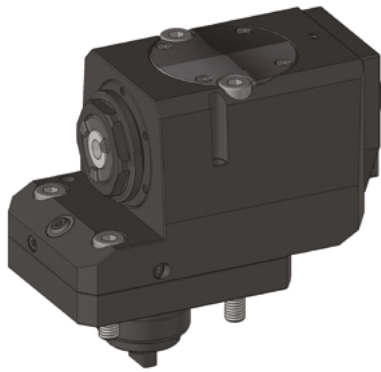
Coolant supply: External/Internal cooling
Functional length: 66 mm
Tool clamping: 32

B15-ERAX20H59-29674-EK



Machine connection: BMT38
Toolholder type: Driven tool
Toolholder form: Radial 90°
Coolant supply: External cooling
Functional length: 59 mm

Tool clamping: ER20 collet
Torque: 20 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1



Machine connection: BMT38
 Toolholder type: Driven tool
 Toolholder form: Radial 90°
 Coolant supply: External/Internal cooling
 Functional length: 59 mm

Tool clamping: ER20 collet
 Torque: 20 Nm
 Speed: 6000 1/min
 Pressure: 50 bar
 Gear ratio: 1:1

02

BMT40

Revolver kód
Revolver code
12345

KOMPATIBILIS
COMPATIBLE WITH

DMG MORI

- ALX 1500
- ALX 2000
- ALX 2500
- CTX310ECO-BMT
- NL-1500-20D
- NLX 1500 20-fach BMT40
- NLX 2000 20-fach BMT40
- NLX 2500 20-fach BMT40
- NRX 2000
- NTX 1000
- NTX 2000 2.Gen BMT40
- NTX 2500 2.Gen BMT40
- NTX 3000 2.Gen BMT40
- NZ 2000 BMT40
- NZ 1500T3Y3 BMT
- NZX 1500/800
- NZX 2000/800
- NZX 2500 20-fach BMT40

GILDEMEISTER

- CTX310ECO-BMT

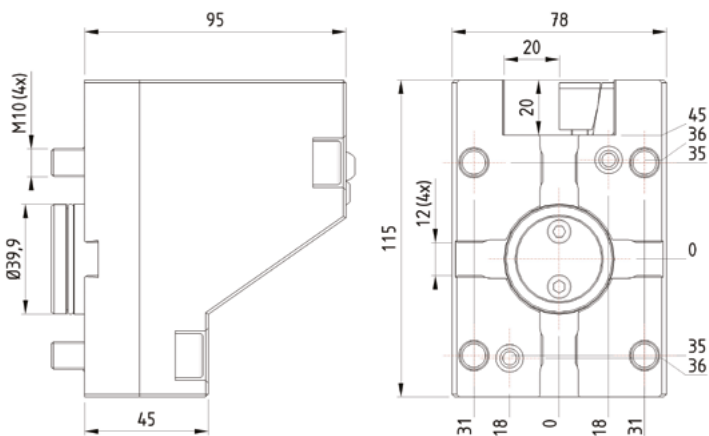
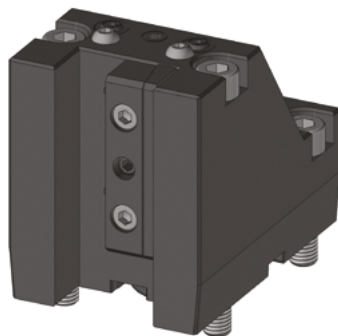
MORI SEIKI

- ALX 1500
- ALX 2000
- ALX 2500
- NL-1500-20D
- NLX 1500 20-FACH BMT40
- NLX 2000 20-FACH BMT40
- NLX 2500 20-FACH BMT40
- NT 3250
- NTX 1000
- NTX 2000 2.GEN BMT40
- NTX 2500 2.GEN BMT40
- NTX 3000 2.GEN BMT40
- NZ 2000 BMT40
- NZ 1500T3Y3 BMT
- NZX 1500/800
- NZX 2000/800
- NZX 2500 20-FACH BMT40

ACCUWAY

- UT-200 Y/SY (BMT40)
- UZ-2000 (BMT40)
- UT-2000 T2M (BMT40)

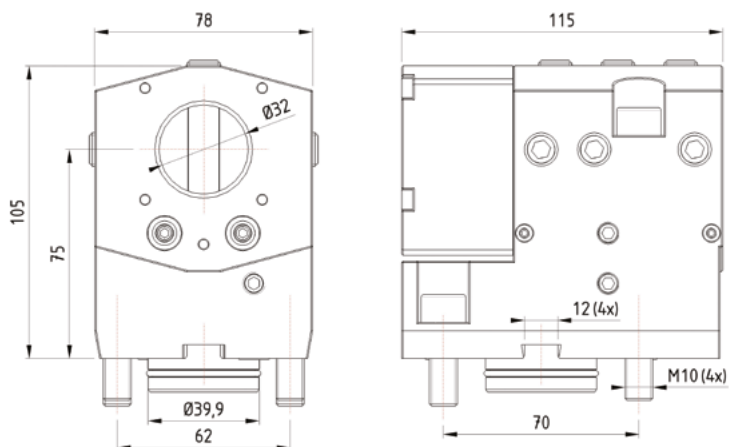
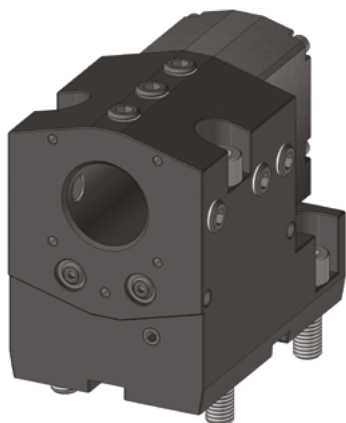
B01-20-12345-EK



Machine connection: BMT40
Toolholder type: Static tool
Toolholder form: Square shank holder

Coolant supply: External cooling
Functional length: 95 mm
Tool clamping: 20 mm

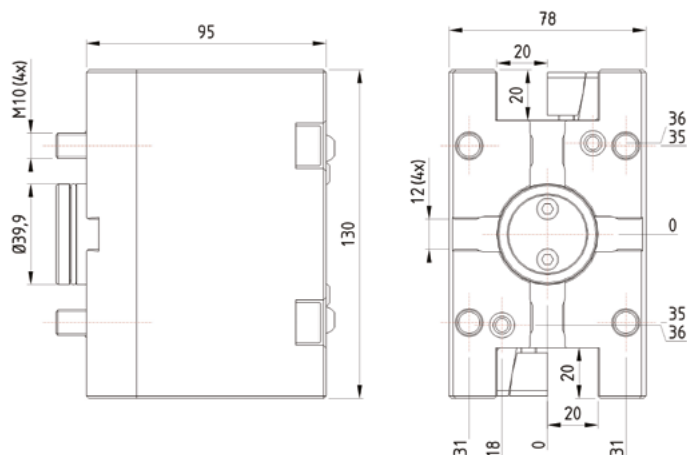
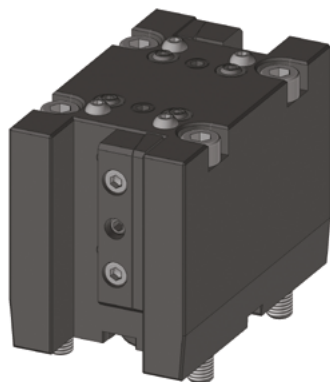
B03-D32H75-12345-IK



Machine connection: BMT40
Toolholder type: Driven tool
Toolholder form: Axial 0°

Coolant supply: External/Internal cooling
Functional length: 75 mm
Tool clamping: D32 mm

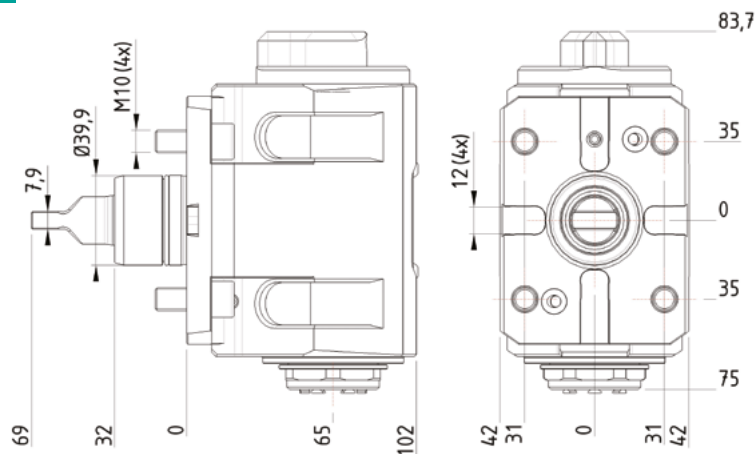
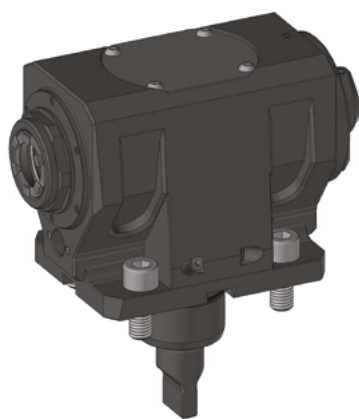
B04-20-12345-EK



Machine connection: BMT40
Toolholder type: Static tool
Toolholder form: Square shank holder

Coolant supply: External/Internal cooling
Functional length: 95 mm
Tool clamping: 20 mm

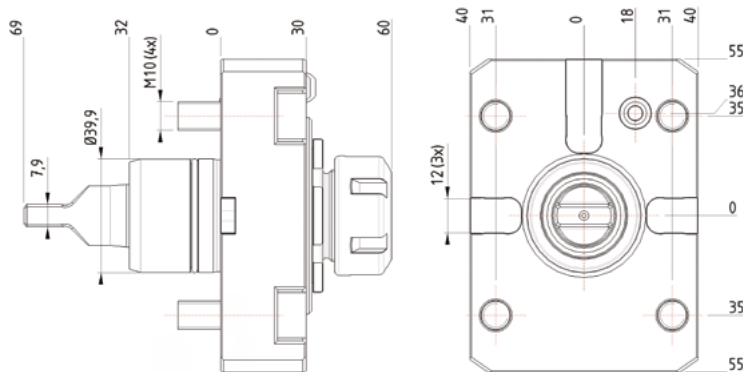
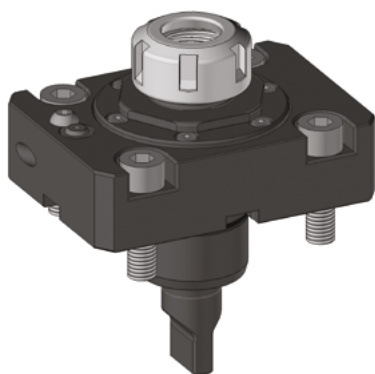
B05-ERAX25H65-12345-IK



Machine connection: BMT40
Toolholder type: Radial 90°
Toolholder form: Driven tool
Coolant supply: External/Internal cooling
Functional length: 65 mm

Tool clamping: ER25 collet
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

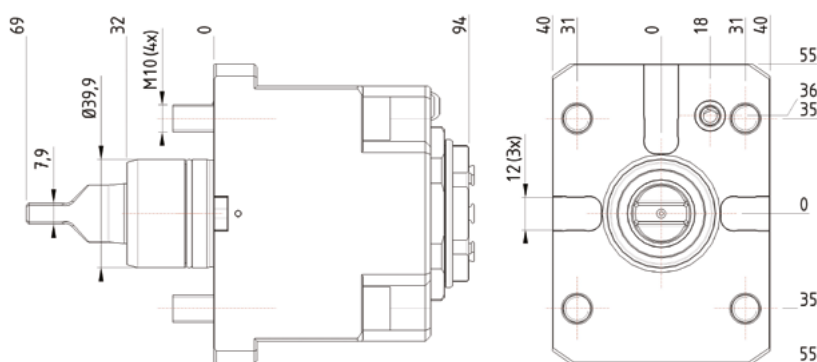
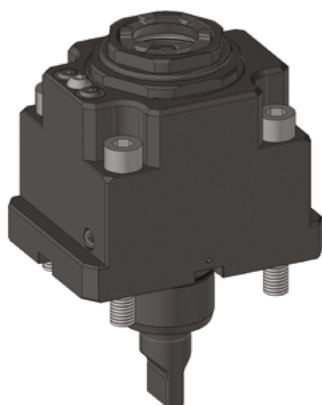
B06-ER25H60-12345-EK



Machine connection: BMT40
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External cooling
Functional height: 60 mm

Tool clamping: ER25 collet
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

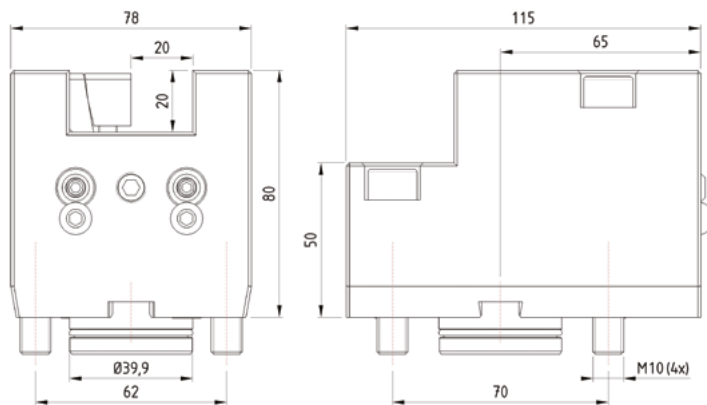
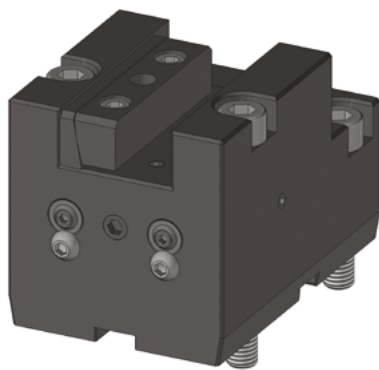
B06-ERAX32H94-12345-IK



Machine connection: BMT40
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External/Internal cooling
Functional height: 94 mm

Tool clamping: ER32 collet
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

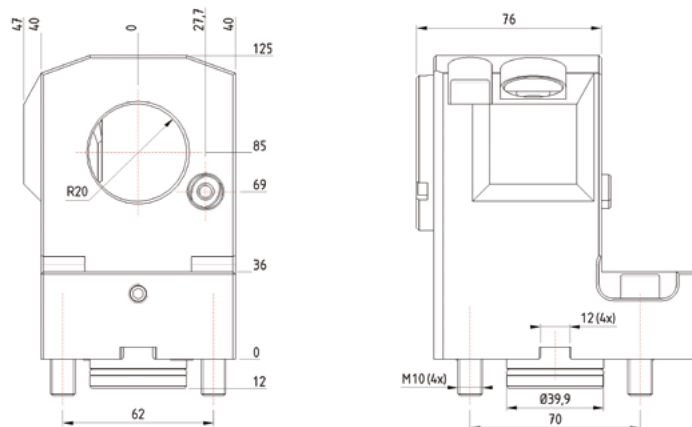
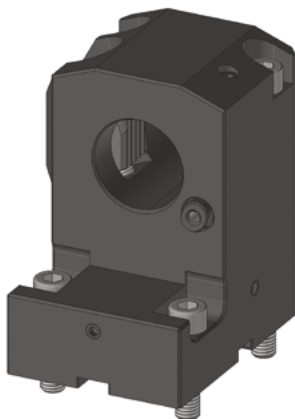
B07-20-12345-EK



Machine connection: BMT40
Toolholder type: Static tool
Toolholder form: Square shank holder

Coolant supply: External cooling
Functional length: 80 mm
Tool clamping: 20 mm

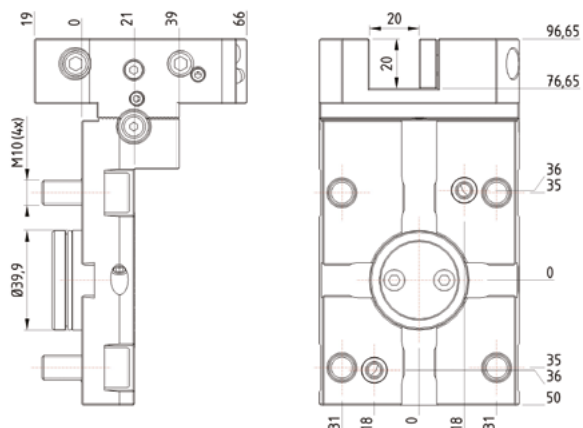
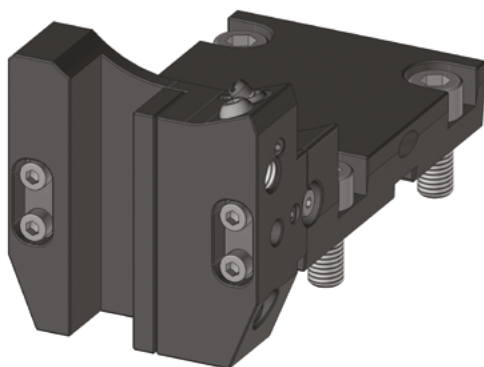
B09-D40-12345-IK



Machine connection: BMT40
Toolholder type: Static tool
Toolholder form: Boring bar holder 90°

Coolant supply: Internal cooling
Functional length: 85 mm
Tool clamping: VD140

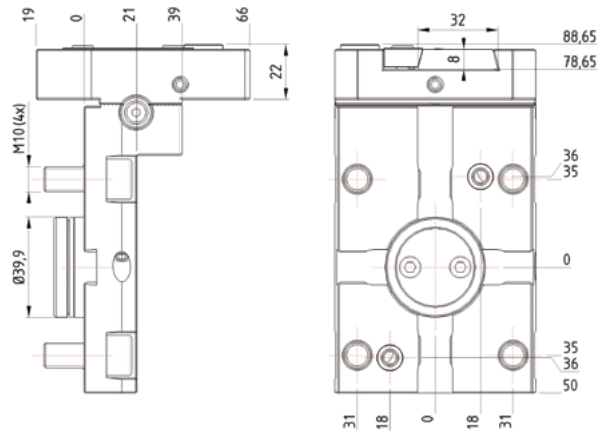
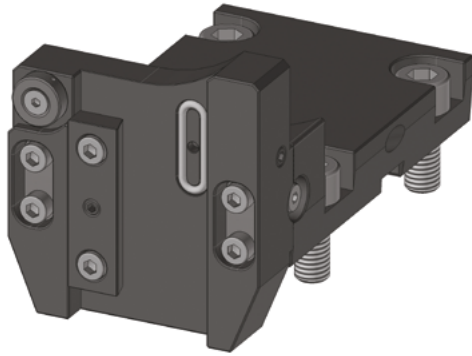
B13-R20H66-12345-EK



Machine connection: BMT40
Toolholder type: Static tool
Toolholder form: Cut-off tool holder

Coolant supply: External cooling
Functional length: 66 mm
Tool clamping: 20

B13-L32H66-12345-IK

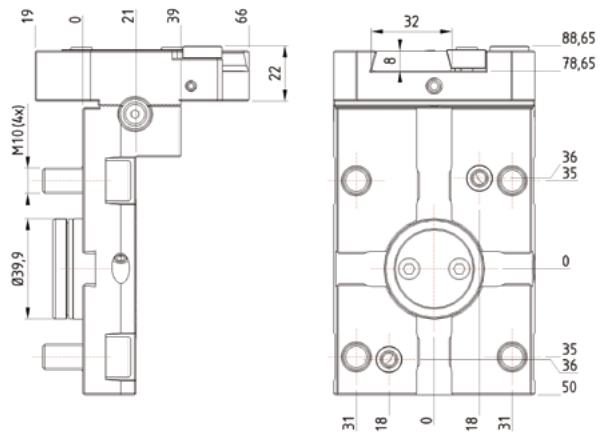
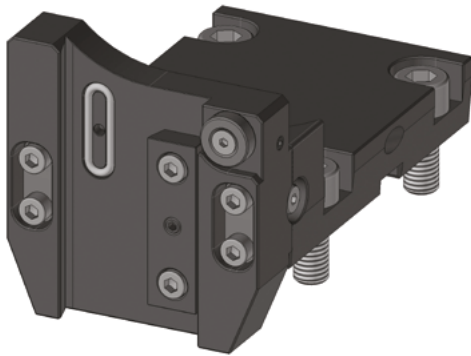


Machine connection: BMT40
Toolholder type: Static tool
Toolholder form: Blade holder

Coolant supply:
Functional length
Tool clamping:

Internal cooling
66 mm
32

B13-R32H66-12345-IK



Machine connection: BMT40
Toolholder type: Static tool
Toolholder form: Blade holder

Coolant supply:
Functional length
Tool clamping:

Internal cooling
66 mm
32

03

BMT44

Revolver kód
Revolver code
10002

KOMPATIBILIS
COMPATIBLE WITH

MURATEC

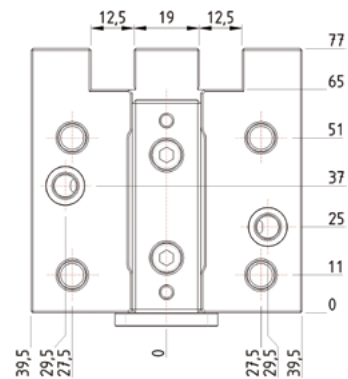
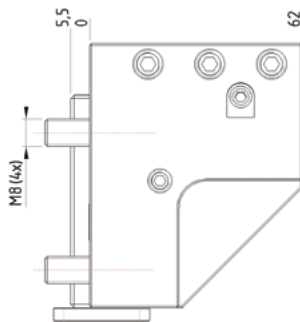
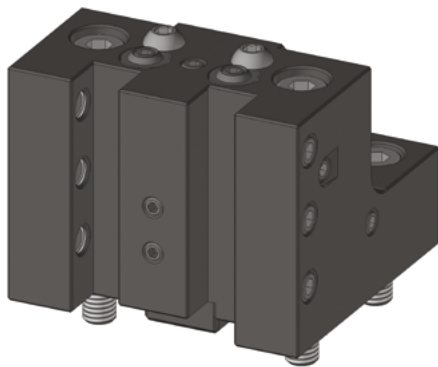
- MT 100 15-STATION

NAKAMURA-TOME

- MX-100
- NTJ-100
- NTY³-100, WY-100 II (12 ST)
- SC-100
- SUPER NTMX, MX-5
- WT-100



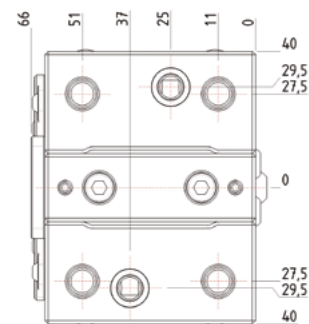
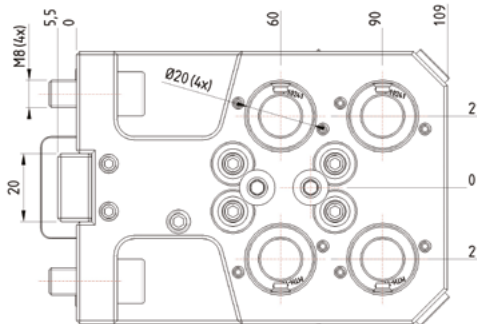
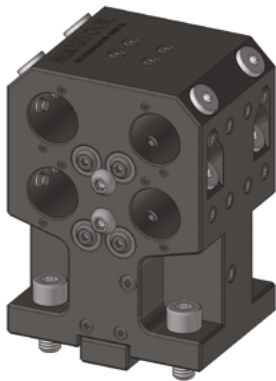
B01-2x12x12-10002-EK



Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Square shank holder

Coolant supply:
Functional length: 62 mm
Tool clamping: 12 mm

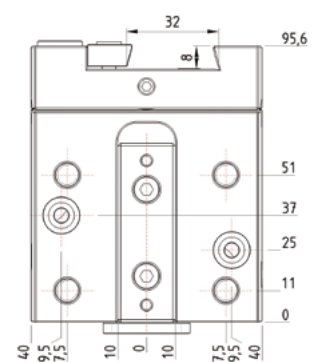
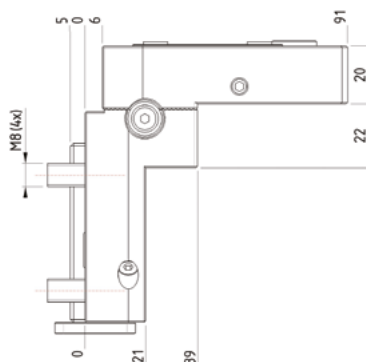
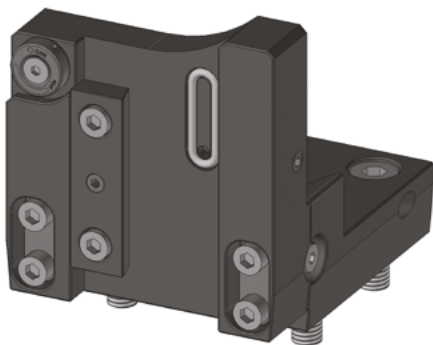
B03-D20x4H60H90-10002-IK



Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Boring bar holder 90° multi

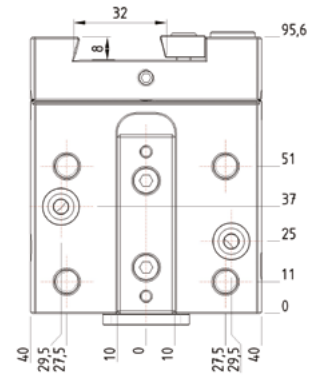
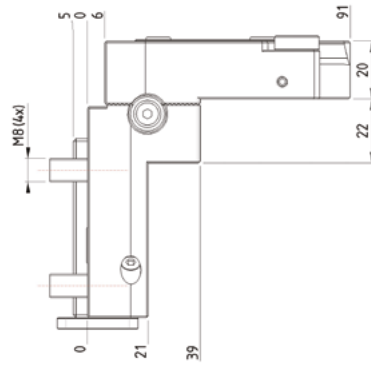
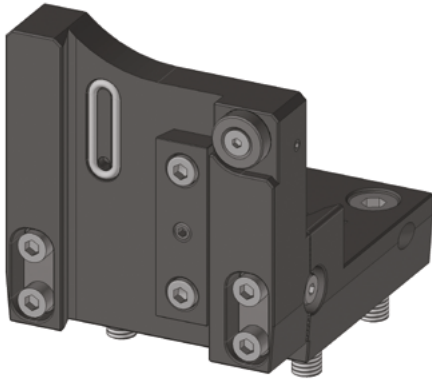
Coolant supply:
Functional length: 60/90 mm
Tool clamping: D20 mm

B13-L32H91-10002-IK



Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Blade holder

Coolant supply:
Functional length: 91 mm
Tool clamping: 32



Machine connection: BMT45
 Toolholder type: Static tool
 Toolholder form: Blade holder

Coolant supply: External/Internal cooling
 Functional length: 91 mm
 Tool clamping: 32

04

BMT45

Revolver kód
Revolver code

02717

KOMPATIBILIS
COMPATIBLE WITH

MIYANO

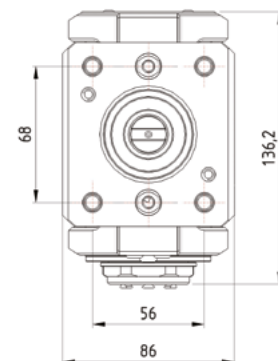
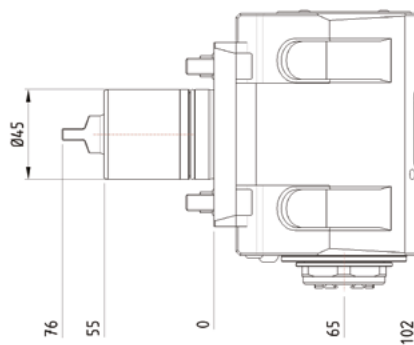
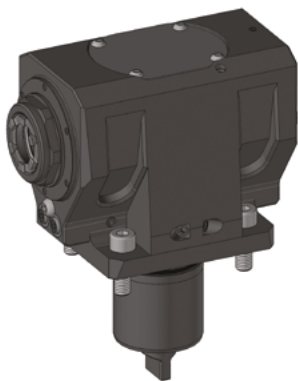
- BNE-51, 65 MYY
- ABX 51, 64 SY/TH2/TH3
- BNE-34, 51 S/SY/MSY
- BND-51 C/S/SY
- BNJ 34, 42, 51 S/SY
- BNX 42, 51 SY

GOODWAY

- GLS-150, 200 M/Y (DIN1809 version)
- GLS-1500, 2000 M/LY/LMS/LYS
- GTS-150 MMX/XY (new turret version)
- GTW-1500



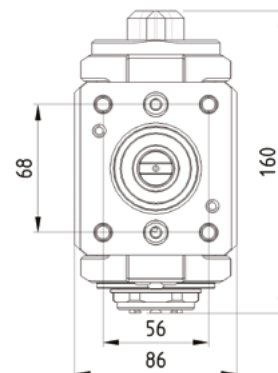
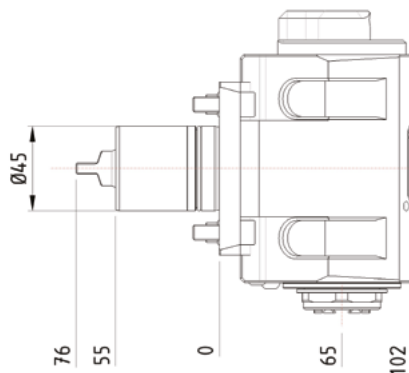
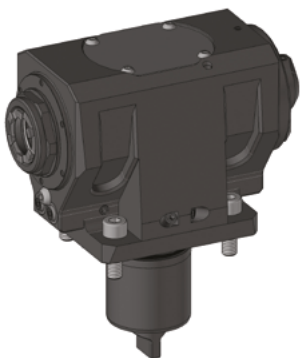
B05-ERAX25H65-02717-EK



Machine connection: BMT45
Toolholder type: Driven tool
Toolholder form: Radial 90°
Coolant supply: External cooling
Functional length: 65 mm

Tool clamping:
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

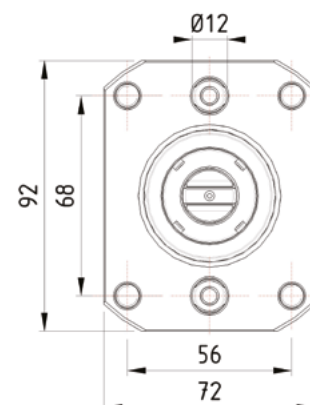
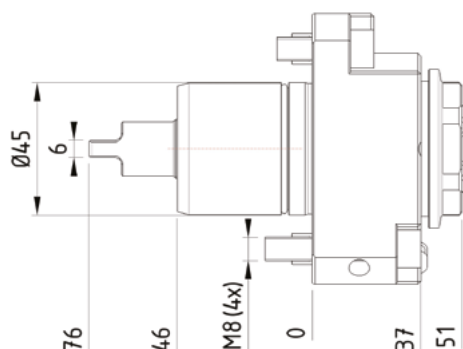
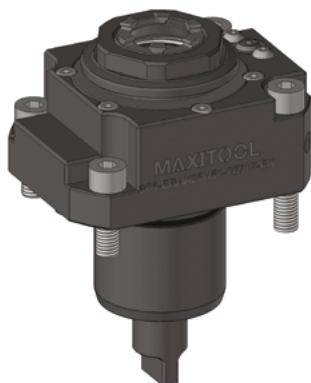
B05-ERAX25H65-02717-IK



Machine connection: BMT45
Toolholder type: Driven tool
Toolholder form: Radial 90°
Coolant supply: External/Internal cooling
Functional length: 65 mm

Tool clamping:
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

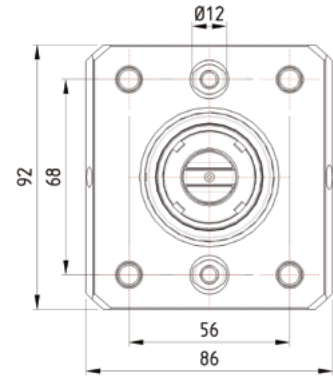
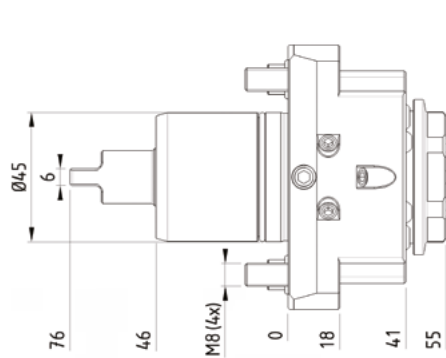
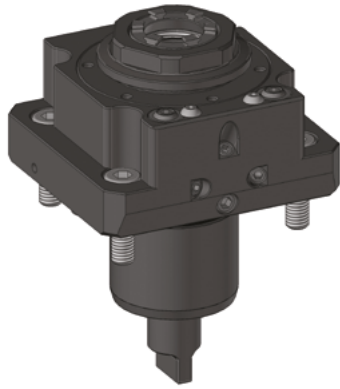
B06-ERAX25H51-02717-EK



Machine connection: BMT45
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External cooling
Functional length: 51 mm

Tool clamping:
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

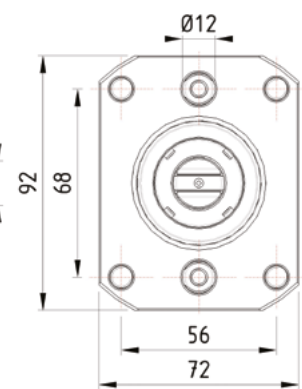
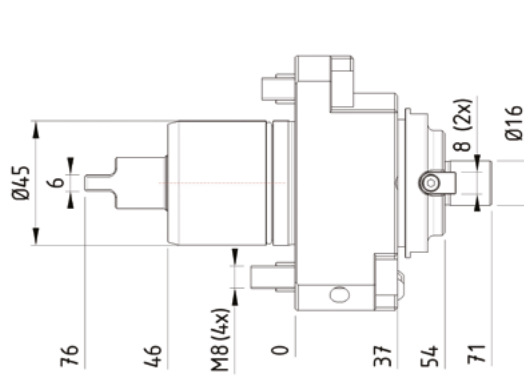
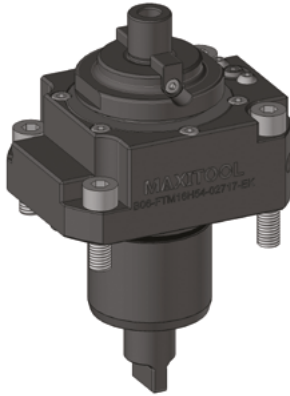
B06-ERAX25H55-02717-IK



Machine connection: BMT45
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External/Internal cooling
Functional length: 55 mm

Tool clamping: ER25 collet
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

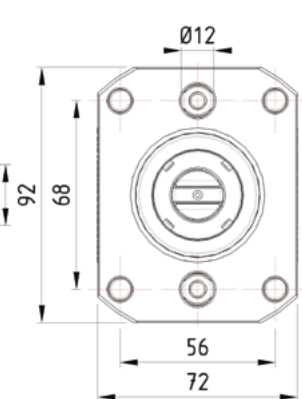
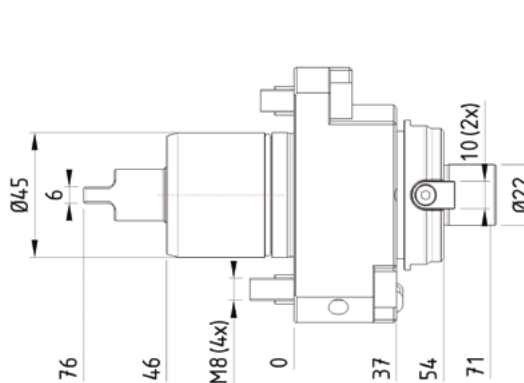
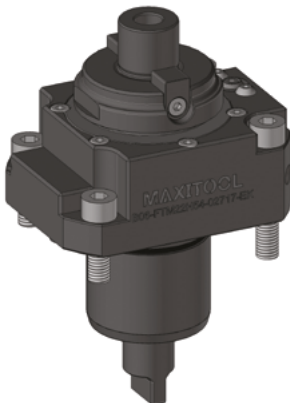
B06-FTM16H54-02717-EK



Machine connection: BMT45
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External cooling
Functional length: 54 mm

Tool clamping: $\varnothing 16$
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

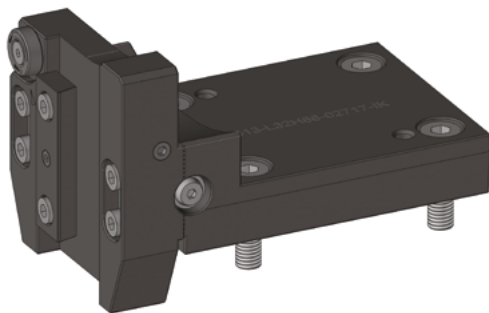
B06-FTM22H54-02717-EK



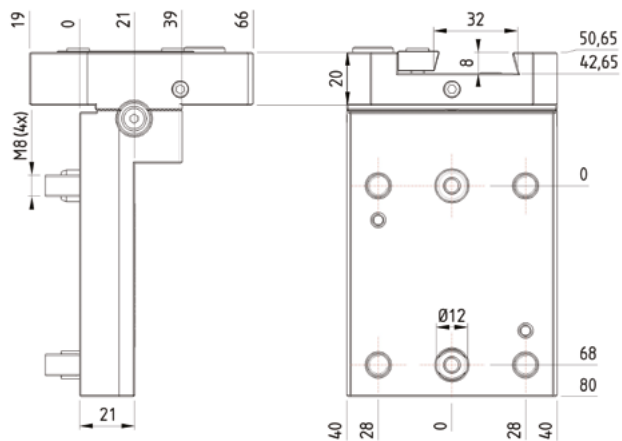
Machine connection: BMT45
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External cooling
Functional length: 54 mm

Tool clamping: $\varnothing 22$
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

B13-L32H66-02717-IK

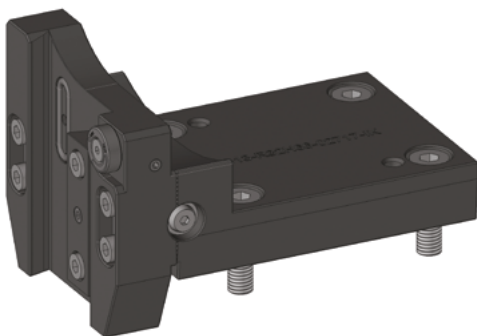


Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Blade holder

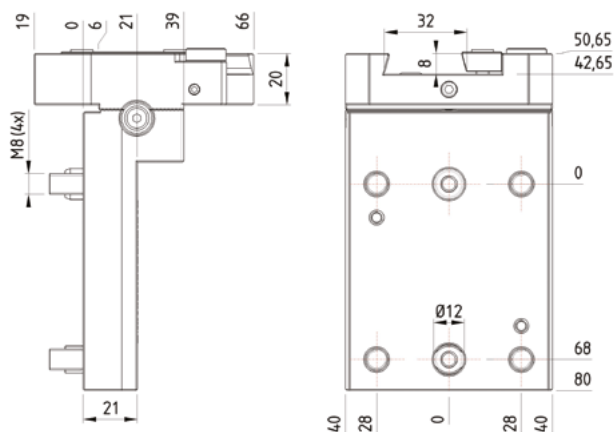


Coolant supply: External/Internal cooling
Functional length: 66 mm
Tool clamping: 32

B13-R32H66-02717-IK

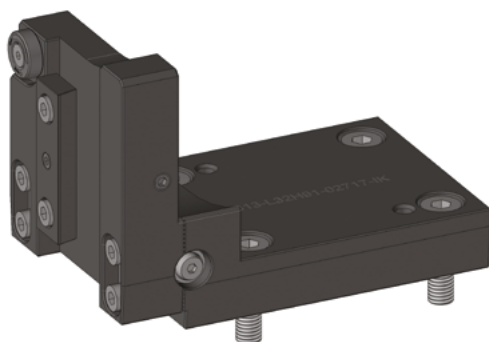


Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Blade holder

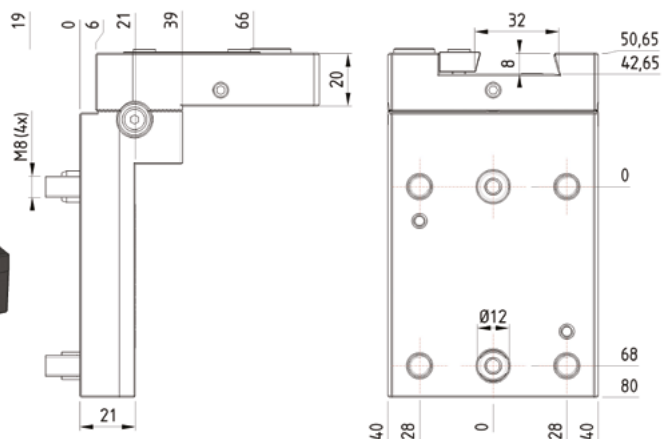


Coolant supply: External/Internal cooling
Functional length: 66 mm
Tool clamping: 32

B13-L32H91-02717-IK

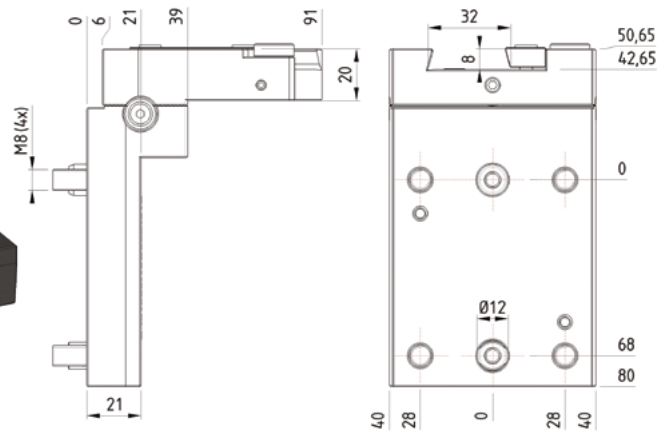
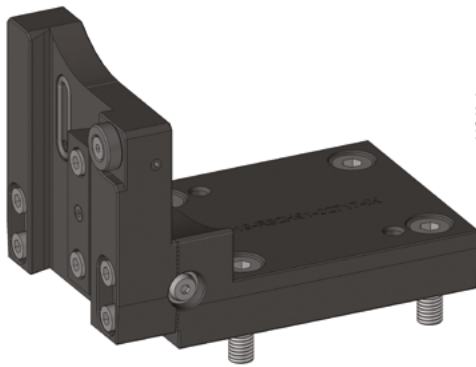


Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Blade holder



Coolant supply: External/Internal cooling
Functional length: 91 mm
Tool clamping: 32

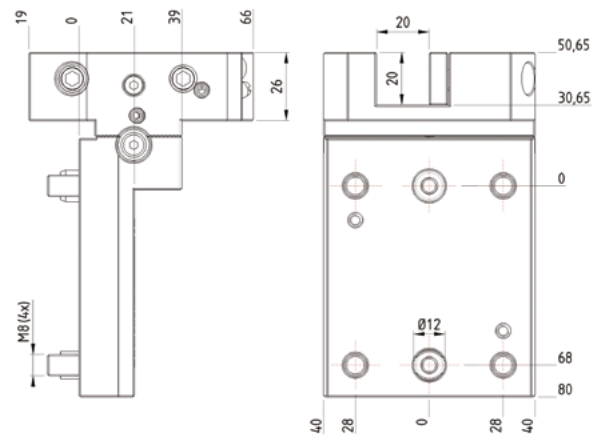
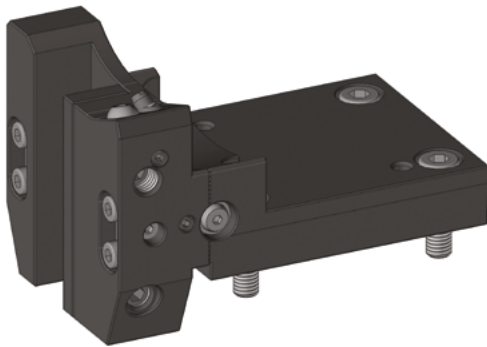
B13-R32H91-02717-IK



Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Blade holder

Coolant supply: External/Internal cooling
Functional length: 91 mm
Tool clamping: 32

B13-R20H66-02717-EK



Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Cut-off tool holder

Coolant supply: External cooling
Functional length: 66 mm
Tool clamping: 20

05

BMT45

Revolver kód
Revolver code
63000

KOMPATIBILIS COMPATIBLE WITH

DOOSAN

- Lynx 2100 M/MS/LY/LSY
- Lynx 220 LMS/LY/LSY
- Lynx 220 M/LM
- Puma MX1600 ST (BMT45)
- Puma TT1300 SY/SYY

EMCO

- Hyperturn 45 (BMT45)

HANWHA

- STL32/35/38H(Y3) BMT45

HARDINGE

- Conquest H51 (16 station)
- H-51, TT-42,51 (BMT45-16T)
- H-51, TT-42/51 (12 station)
- T-42,51 (BMT45-12T)
- T-42,51 (BMT45-16T)

HWACHEON

- Cutex 180 MC/SMC/YMC/YSMC (16 station)
- Hi-Tech 230 YSMC (20ST, BMT45)

HYUNDAI

- WIA SE2200M/MS/LSY (BMT45)

JYOTI

- TMC 250, 350 (BMT45)
- AX 200 (BMT45)

MYLAS

- DT42/52/65 main turret (BMT)
- DY42/52/60 main turret (BMT)
- GT42/52 main turret (BMT)

NEXTURN

- NST56/67

ROMI

- GL 250Y/S

SAMSUNG

- PL 1600, 2000M, NS 2000M/LM

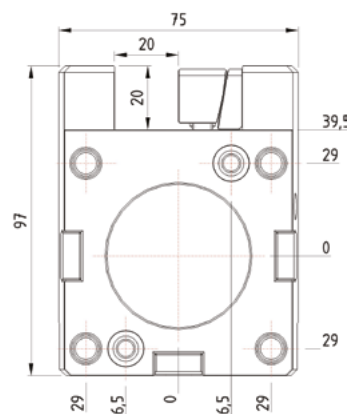
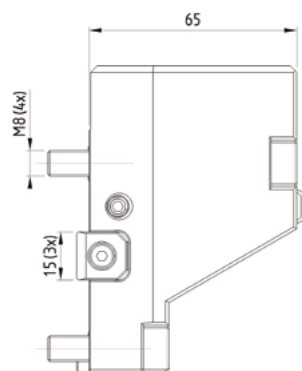
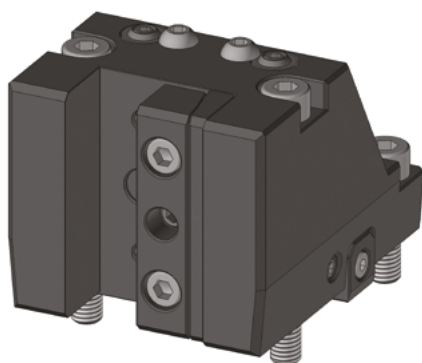
TORNOS

- SwissDECO 36 TB

VICTOR

- VTurn-NP16CM

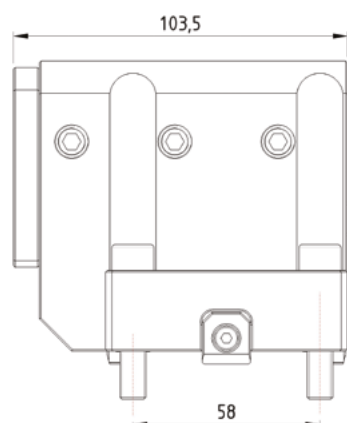
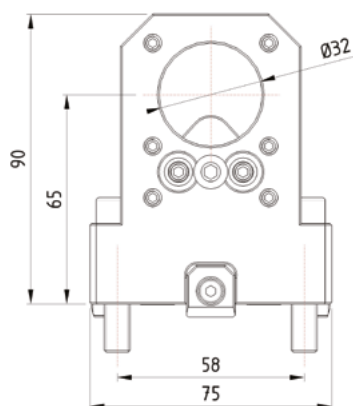
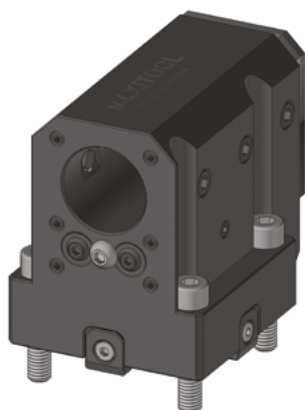
B01-20-63000-EK



Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Square shank holder

Coolant supply: External cooling
Functional length: 65 mm
Tool clamping: 20 mm

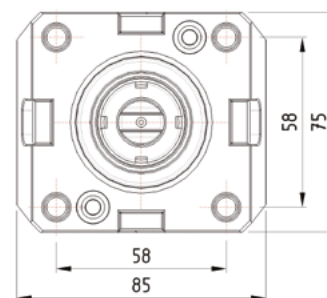
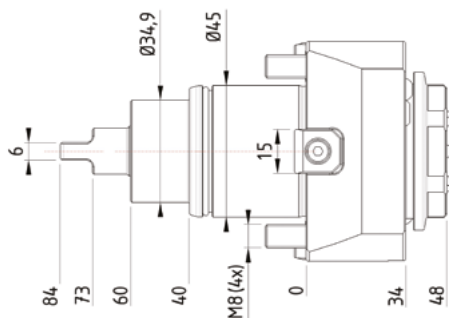
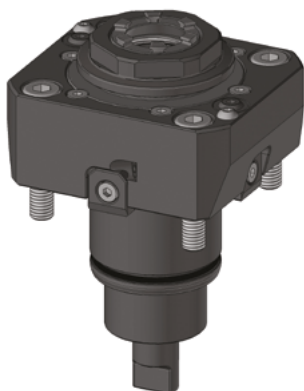
B03-D32H65-63000-IK



Machine connection: BMT45
Toolholder type: Static tool
Toolholder form: Boring bar holder

Coolant supply: External/Internal cooling
Functional length: 65 mm
Tool clamping: D32 mm

B06-ERAX25H48-63000-EK



Machine connection: BMT45
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External cooling
Functional length: 48 mm

Tool clamping: ER25 collet
Torque: 20 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

06

BMT54

Revolver kód
Revolver code
02718

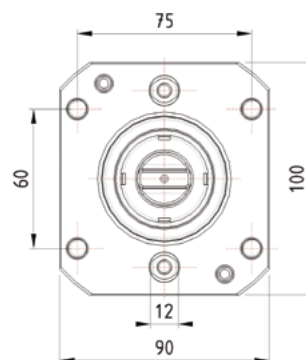
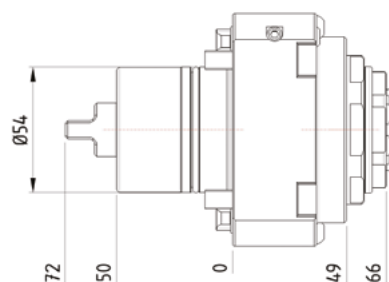
KOMPATIBILIS
COMPATIBLE WITH

MIYANO

- ABX 51,64,80 SYY/THY



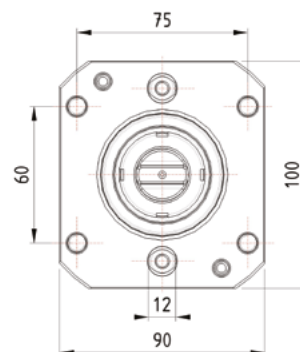
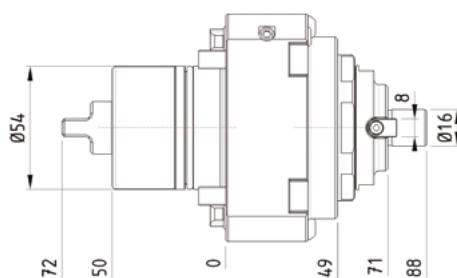
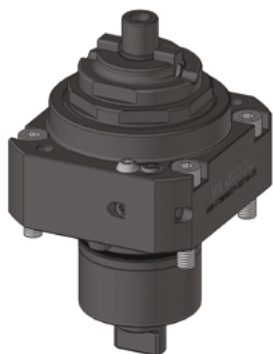
B06-ERAX32H66-02718-EK



Machine connection: BMT54
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External cooling
Functional length: 66 mm

Tool clamping: ER32 collet
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

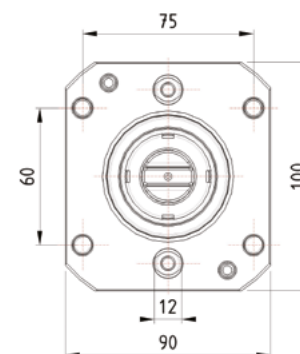
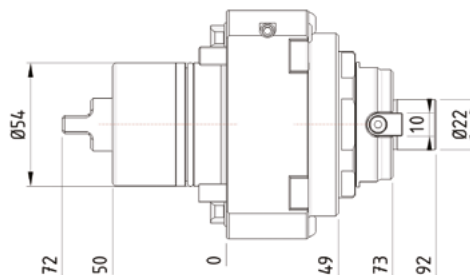
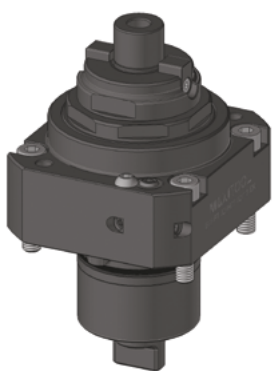
B06-FTM16H71-02718-EK



Machine connection: BMT54
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External cooling
Functional length: 71 mm

Tool clamping: Ø16
Torque: 20 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

B06-FTM22H73-02718-EK



Machine connection: BMT54
Toolholder type: Driven tool
Toolholder form: Axial 0°
Coolant supply: External cooling
Functional length: 73 mm

Tool clamping: Ø22
Torque: 20 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

07

BMT55

Revolver kód
Revolver code

75104

KOMPATIBILIS
COMPATIBLE WITH

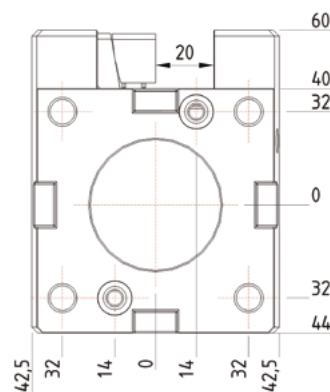
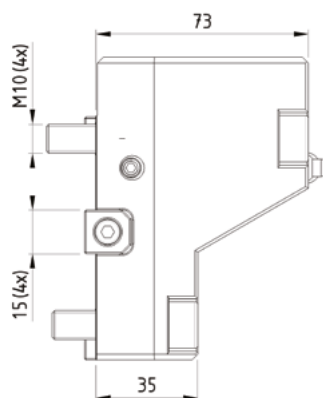
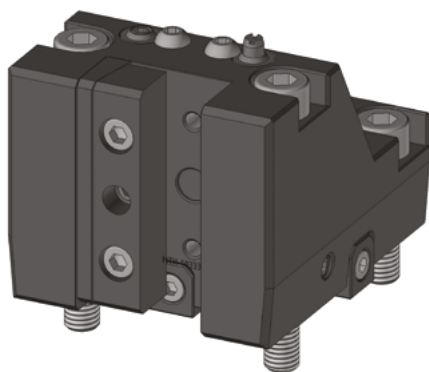
DN SOLUTION / DOOSAN

- Lynx 2600 SY (12ST)
- Lynx 2600 Y/SY (16ST)
- Lynx 300 M
- Puma GT2100, 2600 M
- Puma 1500, 2000, 2500 M/MS/Y/SY
- Puma 2100, 2600 Y/SY
- Puma 2100, 2600(II) M/MS/Y/SY
- Puma 230, 240, 280 M/MS/LM
- Puma MX1600, 2100 ST
- Puma SMX2100 ST
- Puma TL2000, 2500 M
- Puma TT1500, 1800 MS/SY
- Puma TW2600 M

YCM

- NTC-1600, 2000 M/LM/LS/Y/LY/LSY

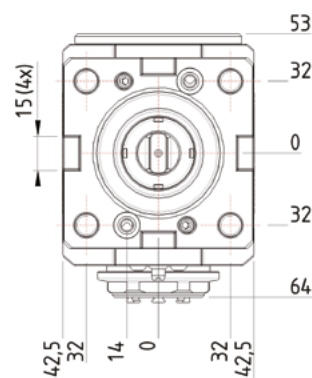
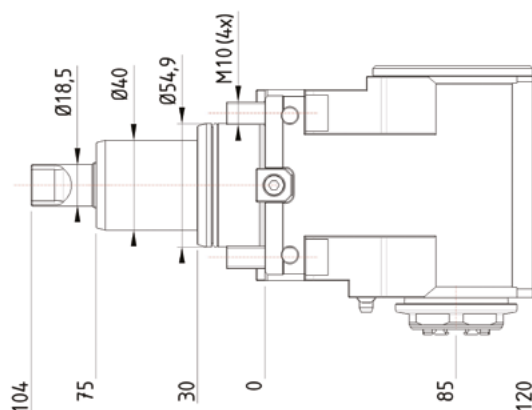
B01-20-75104-EK



Machine connection: BMT55
Toolholder type: Static tool
Toolholder form: Square shank holder

Coolant supply: External cooling
Functional length: 73 mm
Tool clamping: 20 mm

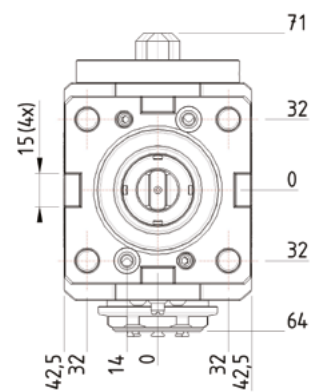
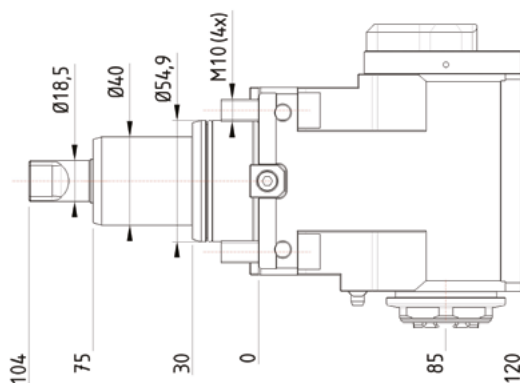
B05-ERAX25H85-75104-EK



Machine connection: BMT55
Toolholder type: Driven tool
Toolholder form: Radial 90°
Coolant supply: External cooling
Functional length: 85 mm

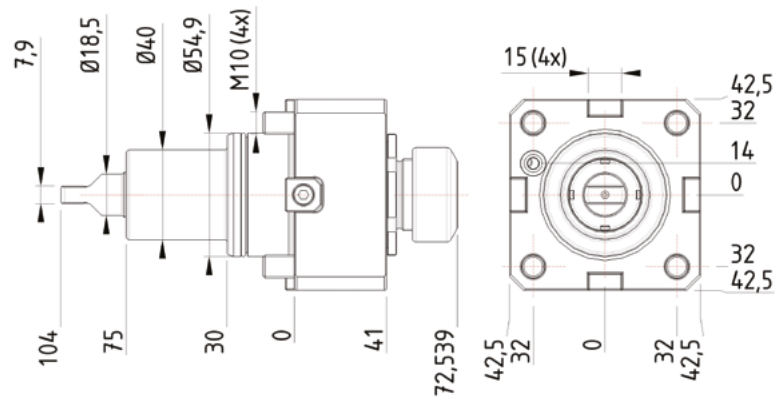
Tool clamping: ER25 collet
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1

B05-ERAX25H85-75104-IK



Machine connection: BMT55
Toolholder type: Driven tool
Toolholder form: Radial 90°
Coolant supply: External/Internal cooling
Functional length: 85 mm

Tool clamping: ER25 collet
Torque: 50 Nm
Speed: 6000 1/min
Pressure: 50 bar
Gear ratio: 1:1



Machine connection: BMT55
 Toolholder type: Driven tool
 Toolholder form: Axial 0°
 Coolant supply: External cooling
 Functional length: 72 mm

Tool clamping: ER25 collet
 Torque: 50 Nm
 Speed: 6000 1/min
 Pressure: 50 bar
 Gear ratio: 1:1

08

BMT60

Revolver kód
Revolver code

12346

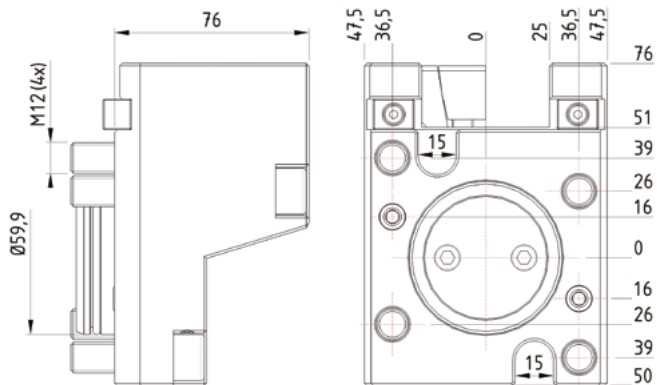
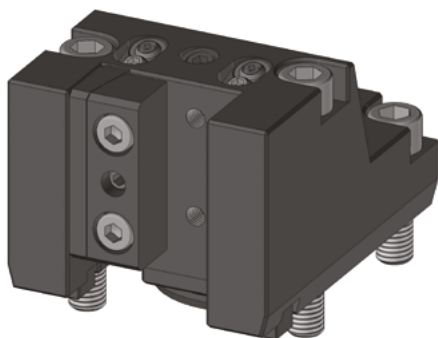
KOMPATIBILIS
COMPATIBLE WITH

OKUMA

- Genos L300 MW (Static)
- Genos L3000-E M (Static)
- LB2000 (Static)
- LB3000 (Static)
- LU3000 (Static)



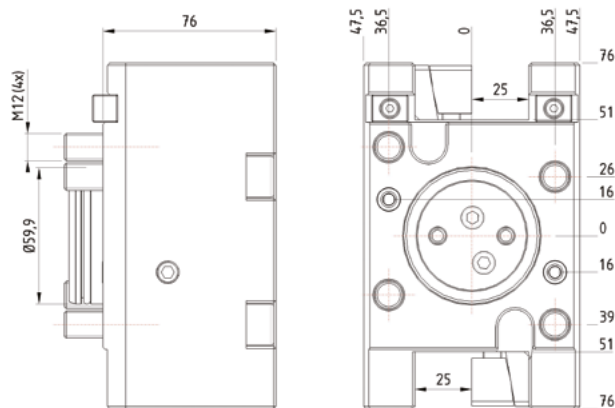
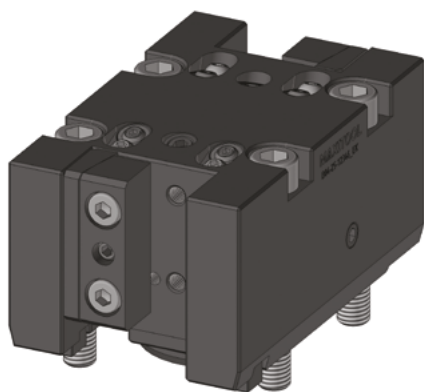
B01-25-12346-EK



Machine connection: BMT60
Toolholder type: Static tool
Toolholder form: Square shank holder

Coolant supply: External cooling
Functional length: 76 mm
Tool clamping: 25 mm

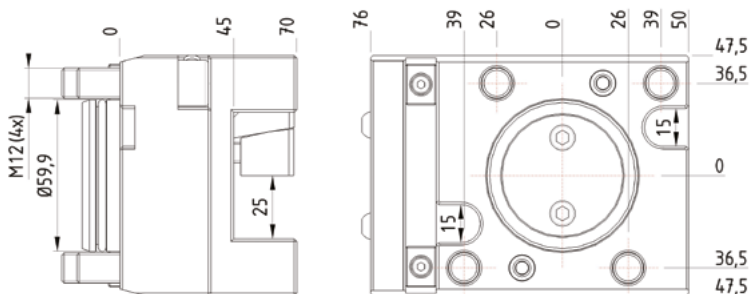
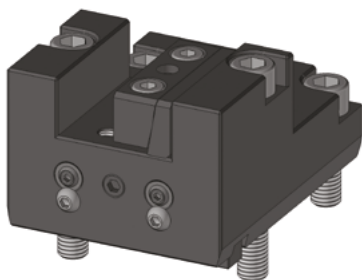
B04-25-12346-EK



Machine connection: BMT60
Toolholder type: Static tool
Toolholder form: Square shank holder multi

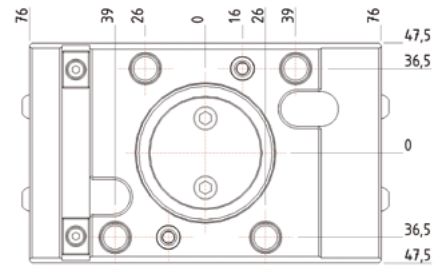
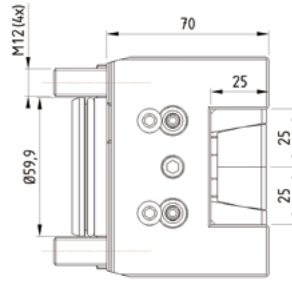
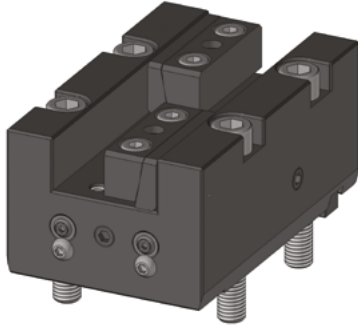
Coolant supply: External cooling
Functional length: 76 mm
Tool clamping: 25 mm

B07-25-12346-EK



Machine connection: BMT60
Toolholder type: Static tool
Toolholder form: Square shank holder

Coolant supply: External cooling
Functional length: 70 mm
Tool clamping: 25 mm



Machine connection: BMT60
 Toolholder type: Static tool
 Toolholder form: Square shank holder

Coolant supply: External cooling
 Functional length: 70 mm
 Tool clamping: 25 mm

09 | CITIZEN

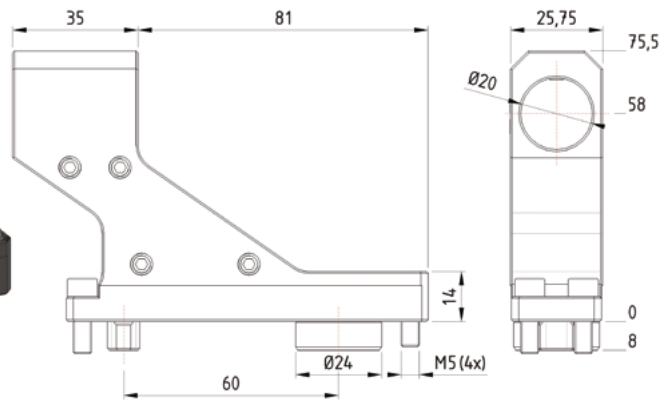
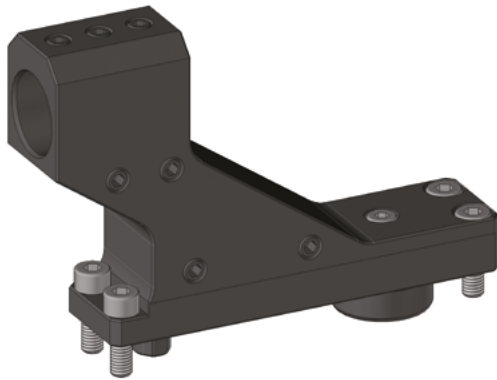
KOMPATIBILIS
COMPATIBLE WITH

CITIZEN

- K16
- L12
- L20



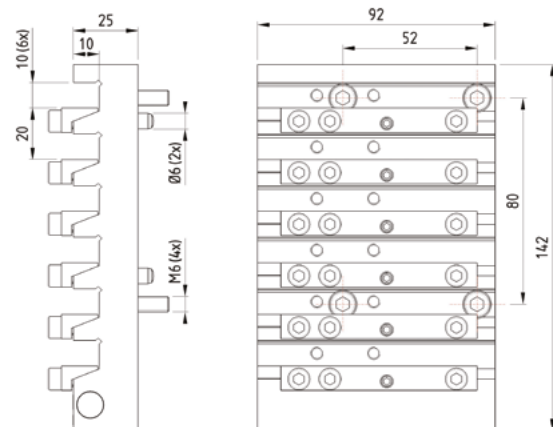
S14-D20-75106-EK



Machine connection: Citizen K16
Toolholder type: Static tool
Toolholder form: Boring bar holder
Coolant supply: External cooling

Functional length: 58 mm
Tool clamping: D20 mm
Reference code: BDF104
Z- offset: -31 mm

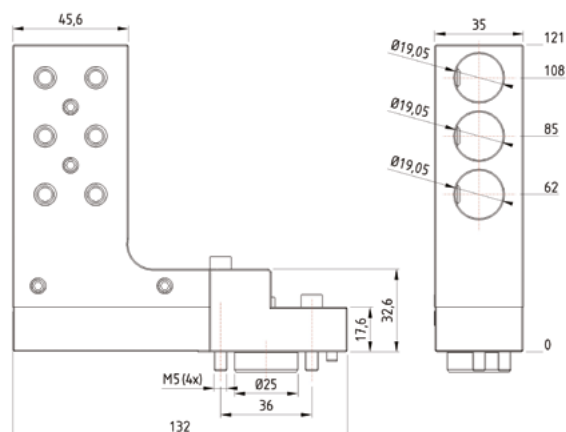
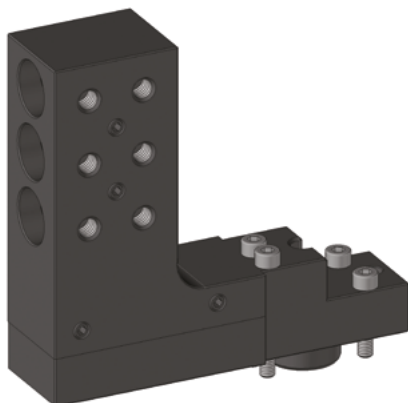
S12-10-62806-EK



Machine connection: Citizen L12
Toolholder type: Static tool
Toolholder form: Square shank holder multi

Coolant supply: External cooling
Functional length: 25 mm
Tool clamping: 10 mm

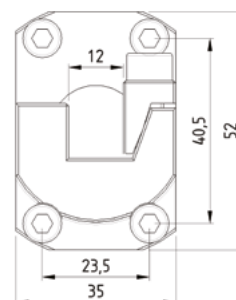
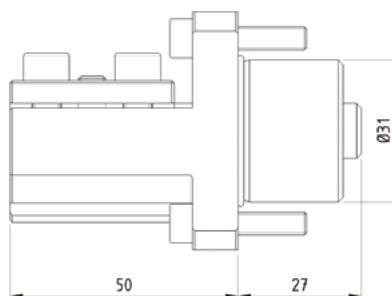
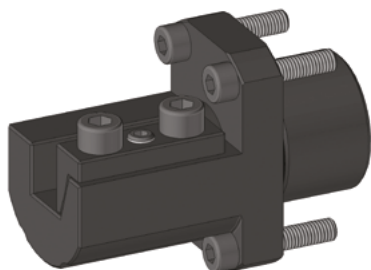
S14-D19,05-75103-EK



Machine connection: Citizen L12
Toolholder type: Static tool
Toolholder form: Boring bar holder multi
Coolant supply: External cooling
Functional length: 62/85/108 mm

Tool clamping: D19,05 mm
Reference code: GDF1302
Position: GSE4107
Z- offset: -10 mm

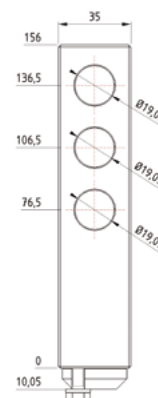
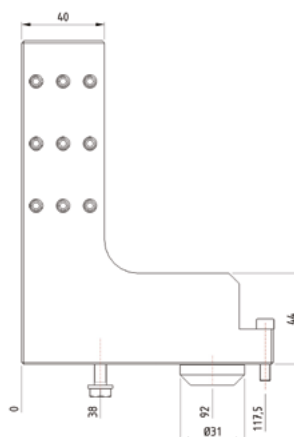
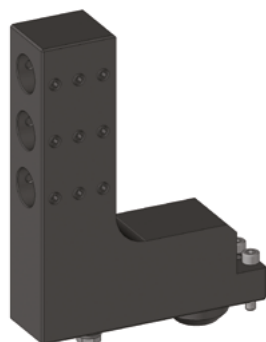
S07-12x12-54154-EK



Machine connection: Citizen L20
Toolholder type: Static tool
Toolholder form: Square shank holder
Coolant supply: External cooling

Functional length: 50 mm
Tool clamping: 12 mm
Reference code: GTF6312

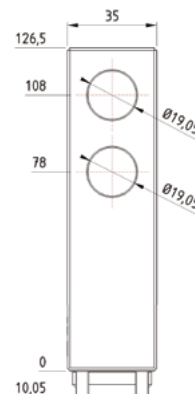
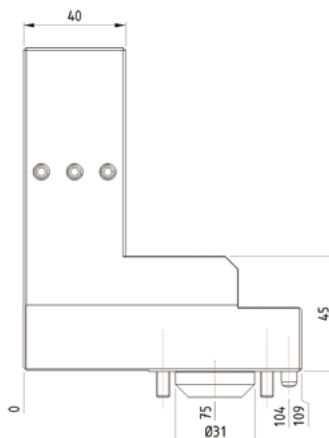
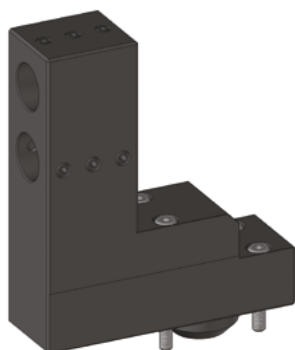
S14-D19,05-75101-EK



Machine connection: Citizen L20
Toolholder type: Static tool
Toolholder form: Boring bar holder multi
Coolant supply: External cooling

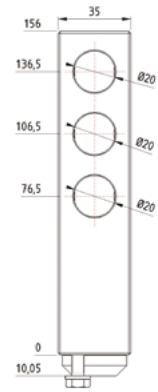
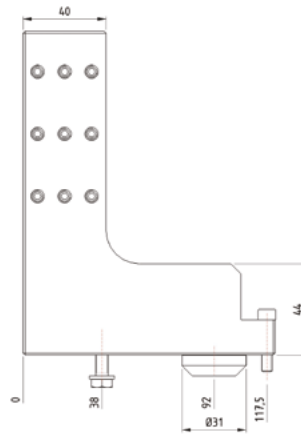
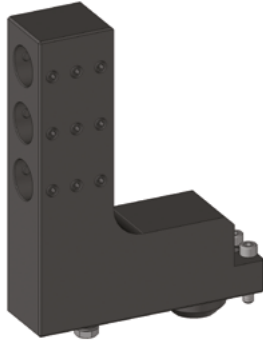
Functional length: 76,5/106,5/136,5 mm
Tool clamping: D19,05 mm, 3/4"
Reference code: GDF1207

S14-D19,05-75102-EK



Machine connection: Citizen L20
Toolholder type: Static tool
Toolholder form: Boring bar holder multi
Coolant supply: External cooling

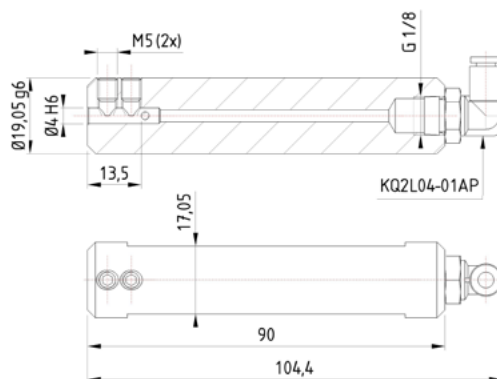
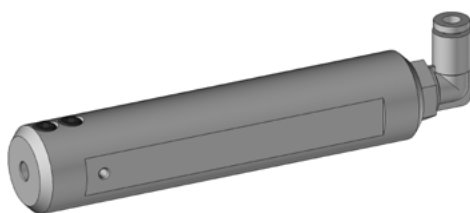
Functional length: 78/108 mm
Tool clamping: D19,05 mm, 3/4"
Reference code: GDF508



Machine connection: Citizen L20
 Toolholder type: Static tool
 Toolholder form: Boring bar holder multi
 Coolant supply: External cooling

Functional length: 76,5/106,5/136,5 mm
 Tool clamping: D20 mm
 Reference code: GDF1207

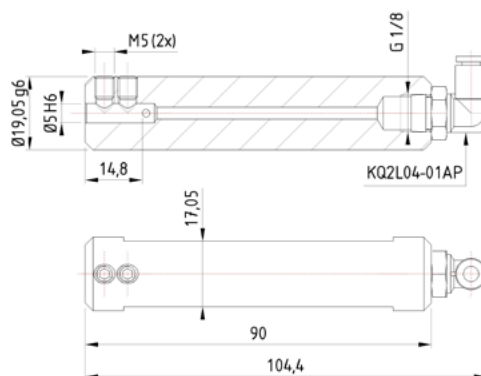
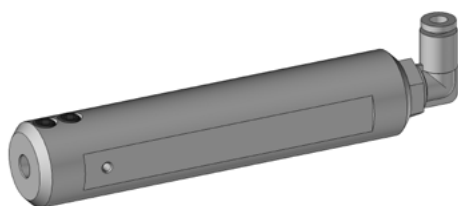
P-D19,05d4-IK



Toolholder type: Pinole
Outer diameter: 19,05 g6

Tool clamping: D4 H6
Coolant supply: Internal cooling

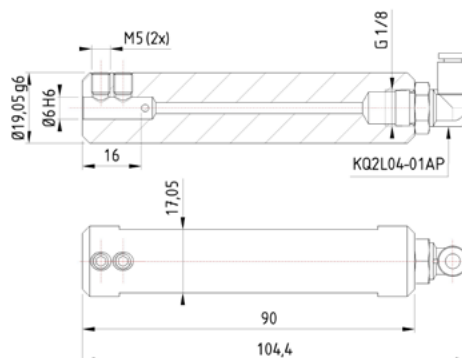
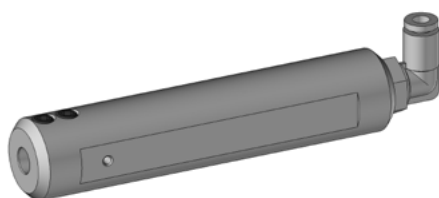
P-D19,05d5-IK



Toolholder type: Pinole
Outer diameter: 19,05 g6

Tool clamping: D5 H6
Coolant supply: Internal cooling

P-D19,05d6-IK



Toolholder type: Pinole
Outer diameter: 19,05 g6

Tool clamping: D6 H6
Coolant supply: Internal cooling

SZERSZÁMTARTÓ ELNEVEZÉSI RENDSZER

TOOL HOLDER NAMING SYSTEM

PÉLDA - FOR EXAMPLE

B 05 - ERAX25 H65 - 02717 - IK

1. 2. 3. 4. 5. 6.

1. | CSATLAKOZÁS TÍPUSA - CONNECTION TYPE

- B** - BMT
- V** - VDI
- S** - Svájci típusú eszterga - Swiss lathe

2. | SZERSZÁMTARTÓ TÍPUSA - TOOL HOLDER TYPE

- 1** - esztergakés tartó - turning holder
- 2** - hasított fúrórúd tartó - boring bar holder split
- 3** - fúrórúd tartó - boring bar holder
- 4** - kétoldalas késtartó - cutting holder both sides
- 5** - radiális hajtott szerszámtartó - radial drilling and milling head
- 6** - axiális hajtott szerszámtartó - axial drilling and milling head
- 7** - oldalazó késtartó - facing holder
- 8** - oldalazó késtartó kétoldalas - facing holder both sides
- 9** - BMT-VDI radiális adapter - BMT-VDI radial adapter
- 10** - statikus, radiális Capto tartó - Capto static radial holder
- 11** - statikus, axiális Capto tartó - Capto static axial holder
- 12** - radiális fúrórúd tartó több szerszámhoz - radial multiple boring bar holder
- 13** - leszűrő késtartó - cut-off holder
- 14** - axiális fúrórúd tartó több szerszámhoz - axial multiple boring bar holder
- 15** - eltolt radiális hajtott szerszámtartó - radial drilling and milling head, offset
- 16** - eltolt axiális hajtott tartó - axial drilling and milling head, offset

3. | SZERSZÁMCSATLAKOZÁS - TOOL CONNECTION

- D** - szerszám furat átmérő - tool hole diameter
- ER** - hagyományos patronanya - standard nut
- ERAX** - patronanyák külső menettel és lecsúszásgátló profillal - clamping nuts with external thread and slip-off proof profile
- FTM** - marótüske - milling arbor

4. | SZERSZÁMMAGASSÁG - TOOL HEIGHT

- H** - szerszámmagasság a revolverfej síkjától mérve - the tool height measured from the turret mounting plane

5. | GÉPCSATLAKOZÁSI KÓD - MACHINE CONNECTION CODE

- Minden revolverfej csatlakozás egy egyedi kóddal rendelkezik.
Each turret connection has a unique five-digit code.

6. | HŰTÉS TÍPUSA - COOLING TYPE

- IK** - Belső hűtés - Internal cooling
- EK** - Külső hűtés - External cooling

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